

CÓDIGO: P/CL009\_D002



# PROGRAMME IN UNIT OPERATION IN FOOD INDUSTRY

# Academic course: 2022-2023

Identification and characteristics of the subject				
Code	501248		Credits ECTS	6
Name (Spanish)	Operaciones Básicas en la Industria Agroalimentaria			
Name (English)	Unit Operations in Food Industry			
Degree	FOOD SCIENCE AND TECHNOLOGY			
Center	Agricultural Engineering School			
Semester	Third (3°)	(3°) Type Compulsory		
Module	Food Technology			
Subject	Food Technology			
Language	Spanish			
Professor/s				
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Field of knowledge	Food Technology			
Departament	Animal Production and Food Science			
Coordinator (if there is more than one professor)	María Luisa Timón Andrada			
Lessons and contents				
Syllabus				

# **SECTION 1. INTRODUCTION**

# Lesson 1. Basic Principles

Basic principles of Unit Operations. Fluid flow (momentum transfer), heat transfer and mass transfer. Material and Energy balances: Problems and resolution methods. Process definition. Continuous processes. Flow Chart

# SECTION II. FLUID FLOW (MOMENTUM TRANSFER). UNIT OPERATIONS BASED ON MOMENTUM TRANSFER

# Lesson 2. Fluid: Basic Principles

Fluid statics and fluid dynamics. Continuous equation and Bernoulli equation.

#### Lesson 3. Fluid flow

Type of flow. Flow measurement and instrumentation **Lesson 4. Centrifugation** 



#### PROCESO PARA EL DESARROLLO DE LAS ENSEÑANZAS DE LA ESCUELA DE INGENIERÍAS AGRARIAS



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Centrifugal force. Separation of solid-liquid and immiscible liquids. Types of centrifuge. Applications in food industry

# Lesson 5. Fitration

Filtration at constant pressure and constant flow. Filtration equipment. Applications in food industry

## Lesson 6. Pressing.

Principles and applications. Equipment and efficiency

## Lesson 7. Stirring, mixing and emulsifying.

Introduction. Classification of mixtures. Stirring: definition, power, similarity criteria and stirring mechanisms. Mixing: definition, high viscosity material mixing, solid material mixing and mixers. Emulsifying: definition, interfacial properties, emulsion stabitlity and equipment. Food industry applications.

## SECTION 3. HEAT TRANSFER. UNIT OPERATIONS BASED ON HEAT TRANSFER

#### Lesson 8. Heat transfer

Conduction heat transfer. Convection heat transfer. Radiation heat transfer

#### Lesson 9. Heat exchanger

Heat transfer mechanism in heat exchanger. Type of equipment

#### Lesson 10. Evaporation

Heat transfer mechanism in evaporation. Heat transfer coefficients and factors that affect these coefficients. Factors affecting boiling liquid point. Boiling liquid characteristics. Energy saving systems (SDG9). Calculations: one effect and multiple effect evaporation. Evaporators. Evaporation applications in Food Industry.

# SECTION 4. MASS TRANSFER. UNIT OPERATIONS BASED ON MASS TRANSFER

#### Lesson 11. Mass transfer

Heat transfer by diffusion: Fick law

# Lesson 12. Distillation and rectification

Theory, equipments and applications in food industry

#### Lesson 13. Solid liquid extraction

Introduction. Mass transfer in the extraction. Extraction efficiency and parameters. Calculations. Equipments. Applications in Food Industry

# Lesson 14. Clarification of gases

Principles, equipments and applications

**Lesson 15. Membrane separation: Ultrafiltration and reverse osmosis** Theory. Types of membranes. Equipment and applications.

# PRACTICAL SYLLABUS

Practical lesson 1: **Solution preparation** Practical lesson 2: **Centrifugation** 



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# Practical lesson 3: Filtration

Practical lesson 4: Meat emulsion preparation

Practical lesson 5: Heat transfer by conduction and convection

Practical lesson 6: Distillation

Monografic work: Flow chart preparation and oral presentation